

**VI TELEFILTER**

**Filter specification**

**TFS 188A**

**Measurement condition**

Ambient temperature: 25 °C ± 2°C  
 Input power level: 0 dBm  
 Terminating impedances at f<sub>C</sub>: \*  
     input: 1076 Ω || - 5,8 pF  
     output: 831 Ω || - 6,6 pF

**Characteristics**

**Remark:**

The reference level for the relative attenuation a<sub>rel</sub> of TFS 188A is the minimum of the pass band attenuation a<sub>min</sub>. This value is defined as the insertion loss a<sub>e</sub>. The centre frequency f<sub>C</sub> is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a<sub>e</sub>. The given values for the relative attenuation a<sub>rel</sub> and the group delay ripple have to be reached at the frequencies given below, even if the centre frequency f<sub>C</sub> is shifted due to the temperature coefficient of frequency TC<sub>f</sub> in the operating temperature range and due to a production tolerance for the centre frequency f<sub>C</sub>.

D a t a		typ. value	tolerance / limit	
<b>Insertion loss</b> (reference level)	a <sub>e</sub>	4,8 dB	max.	6 dB
<b>Nominal frequency</b>	f <sub>N</sub>	-	188	MHz
<b>Centre frequency</b>	f <sub>C</sub>	188 MHz	-	
<b>Relative attenuation</b>	a <sub>rel</sub>			
f <sub>N</sub> .....	f <sub>N</sub> ± 0,06 MHz	0,15 dB	max.	0,29 dB
f <sub>N</sub> ± 0,06 MHz .....	f <sub>N</sub> ± 0,12 MHz	0,8 dB	max.	3 dB
f <sub>N</sub> ± 0,8 MHz .....	f <sub>N</sub> ± 1,6 MHz	38 dB	min.	35 dB
f <sub>N</sub> ± 1,6 MHz .....	f <sub>N</sub> ± 3,2 MHz	43 dB	min.	36 dB
f <sub>N</sub> ± 3,2 MHz .....	f <sub>N</sub> ± 10 MHz	47 dB	min.	40 dB
<b>Absolute group delay</b> at f <sub>N</sub>		1,5 µs	max.	5 µs
<b>Group delay variation</b> in f <sub>N</sub> ± 0,12 MHz		120 ns	max.	250 ns
<b>Temperature coefficient of frequency</b> Tc <sub>f</sub> **		- 0,04 ppm/K <sup>2</sup>	-	
<b>Operating temperature range</b>		-	- 25 °C ... + 75 °C	
<b>Storage temperature range</b>		-	- 40 °C ... + 85 °C	
<b>Frequency inversion temperature</b> T <sub>0</sub>		35 °C	-	

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*) Δf(Hz) = TC<sub>f</sub>(ppm/K<sup>2</sup>) × (T-T<sub>0</sub>)<sup>2</sup> × f<sub>T0</sub>(MHz)

**generated:**

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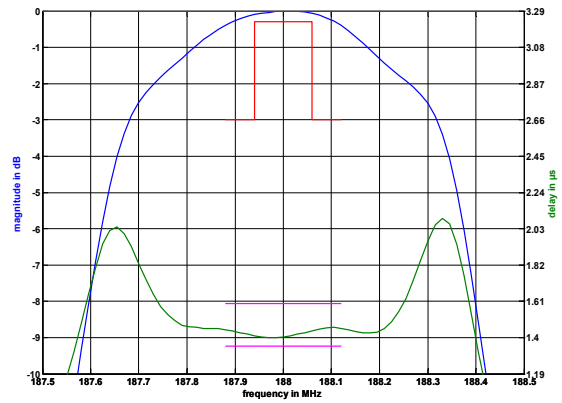
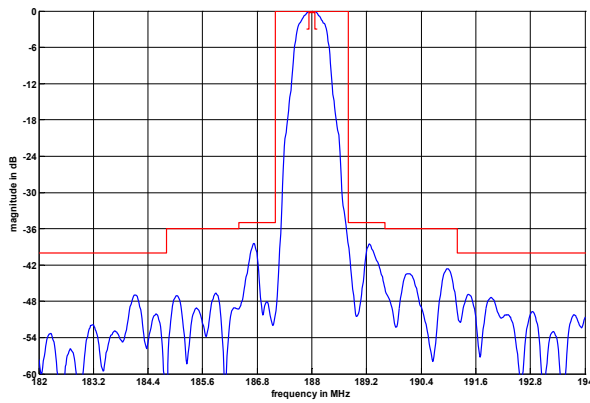
**checked / approved:**

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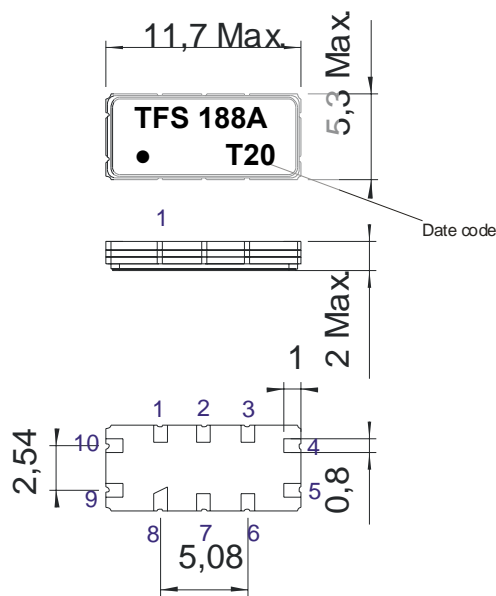
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**Filter characteristic**



**Construction and pin connection**

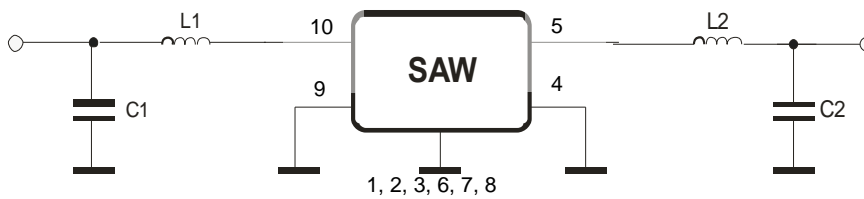
(All dimensions in mm)



- 1 Ground
- 2 Ground
- 3 Ground
- 4 Output RF Return
- 5 Output
- 6 Ground
- 7 Ground
- 8 Ground
- 9 Input RF Return
- 10 Input

Date code: Year + week  
 T 2005  
 U 2006  
 V 2007  
 ...

**50 Ω Test circuit**



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**Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max. ;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

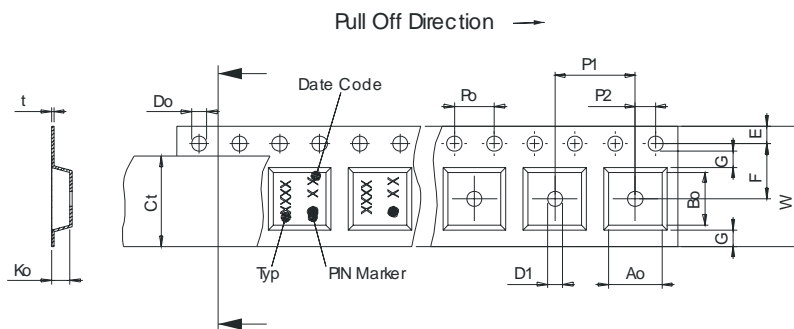
**Packing**

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

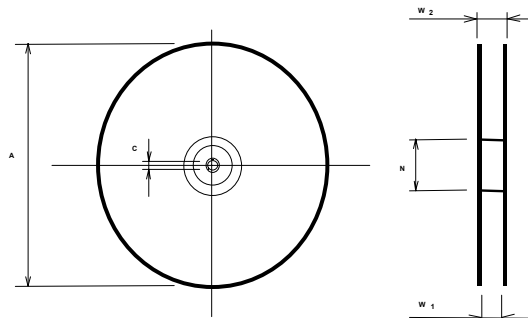
**Tape (all dimensions in mm)**

- W : 24,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 11,50 ± 0,1
- G(min) : 0,60
- P2 : 2,00 ± 0,1
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,60 ± 0,1
- Bo : 11,80 ± 0,1
- Ct : 21,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 24,4 +2/-0
- W2(max) : 30,4
- N(min) : 60
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

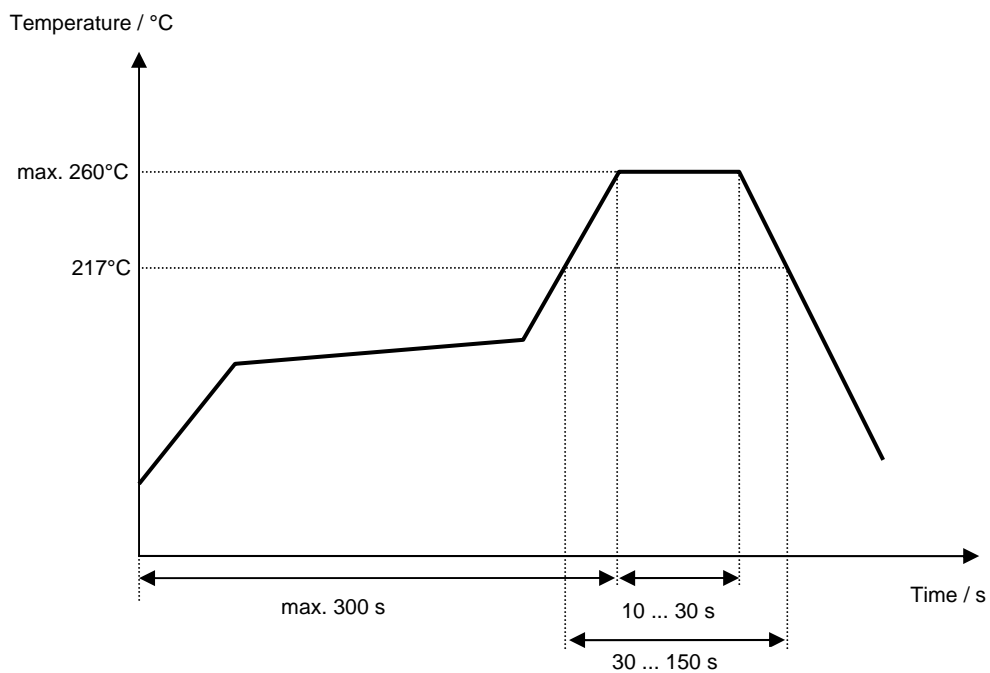
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**Air reflow temperature conditions**

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



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**VI TELEFILTER****Filter specification****TFS 188A****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- generate development specification	Pfeiffer	10.06.2003
1.1	- typical values, matching configuration and terminating impedance added - limit for relative attenuation at $f_N \pm 0,06$ MHz changed	Pfeiffer	01.08.2003
1.2	- pin connection corrected	Pfeiffer	14.08.2003
1.3	- construction of package changed - filter characteristic added - stability characteristics, tape & reel corrected - air reflow temperature conditions modified	Pfeiffer	12.05.2005

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