

VI TELEFILTER

Filter specification

TFS 326A

1/5

Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	237 Ω -0,30 pF	
Output:	237 Ω -0,30 pF	

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 326A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 326,4 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C .

D a t a		typ. value		tolerance / limit	
Insertion loss (reference level)	a_e	2,6	dB	max.	4,5 dB
Nominal frequency	f_N	-			326,4 MHz
Centre frequency	f_C	326,4	MHz		-
Passband	PB	-		$f_N \pm$	2,50 MHz
Pass band ripple		0,6	dB	max.	0,8 dB
Bandwidth	BW				
3 dB		17,5	MHz	min.	14,0 MHz
Relative attenuation	a_{rel}				
$f_N \pm 2,5$ MHz	$f_N \pm 7,0$ MHz	0,6	dB	max.	0,8 dB
$f_N \pm 12,5$ MHz	$f_N \pm 13,28$ MHz	2,0	dB	max.	3,0 dB
$f_N + 13,28$ MHz	$f_N + 14,85$ MHz	24	dB	min.	11 dB
$f_N + 14,85$ MHz	$f_N + 18,9$ MHz	19	dB	min.	15 dB
$f_N + 18,9$ MHz	$f_N + 40,0$ MHz	15	dB	min.	13 dB
$f_N - 12,5$ MHz	$f_N - 13,75$ MHz	18	dB	min.	15 dB
$f_N - 13,75$ MHz	$f_N - 30,0$ MHz	14	dB	min.	11 dB
$f_N - 30,0$ MHz	$f_N - 316,4$ MHz	18	dB	min.	15 dB
$f_N + 40,0$ MHz	$f_N + 123,6$ MHz	27	dB	min.	25 dB
		52	dB	min.	25 dB
Group delay ripple within PB		21	ns	max.	40,0 ns
Group delay ripple within $\pm 7,0$ MHz		58	ns	max.	100,0 ns
Return loss within PB		13,5	dB	min.	12,0 dB
Return loss within $\pm 7,0$ MHz		12	dB	min.	8,0 dB
Input power level		-		max.	15,0 dBm**
Operating temperature range	OTR	-			- 10 °C ... + 80 °C
Storage temperature range		-			- 40 °C ... + 85 °C
Temperature coefficient of frequency	TC_f ***	- 73	ppm/K		

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

***) peaks with 20 dBm allowed for 1:100 duty cycle

****) $\Delta f_C(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$.

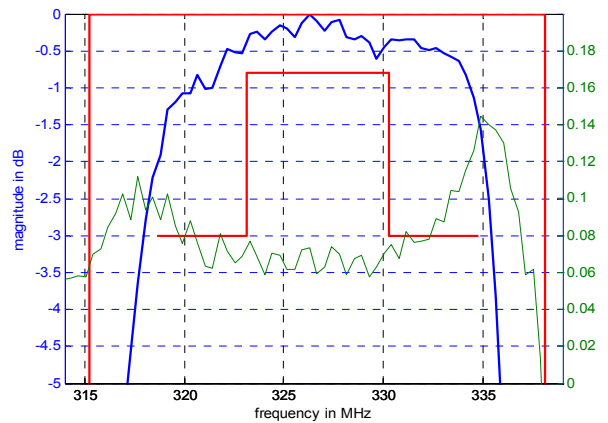
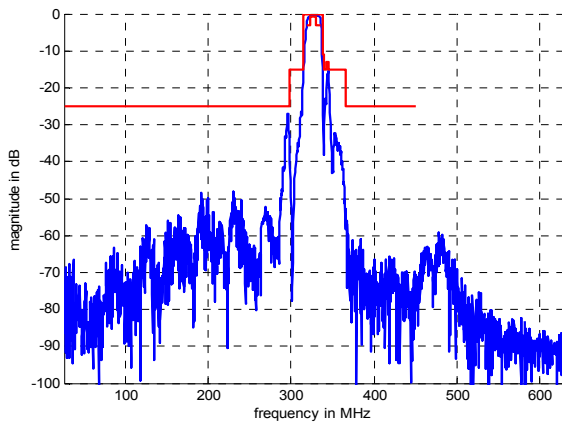
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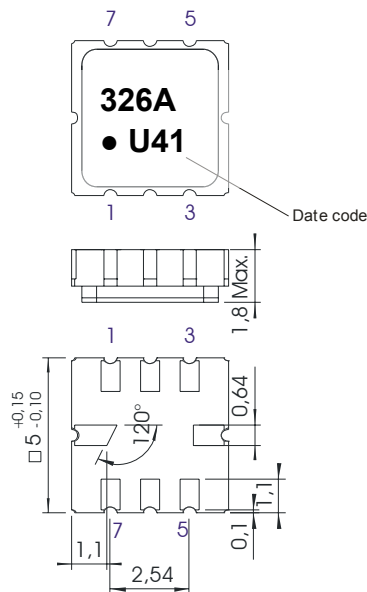
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Filter characteristic



Construction and pin connection

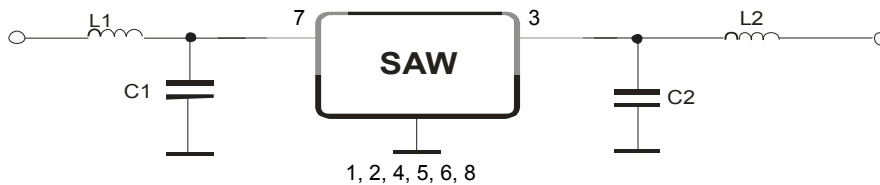
(All dimensions in mm)



- 1 Ground
- 2 Ground
- 3 Output
- 4 Ground
- 5 Ground
- 6 Ground
- 7 Input
- 8 Ground

Date code: Year + week
 U 2006
 V 2007
 W 2008
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

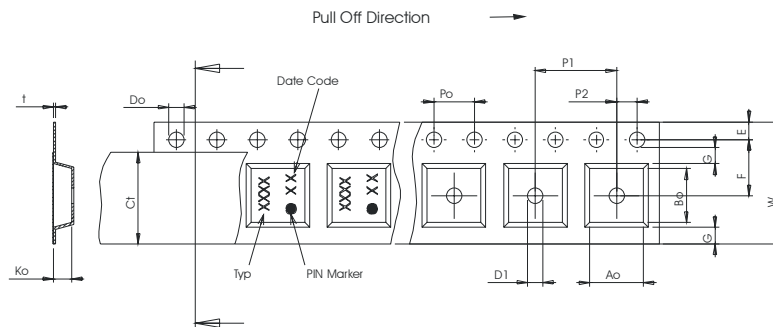
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

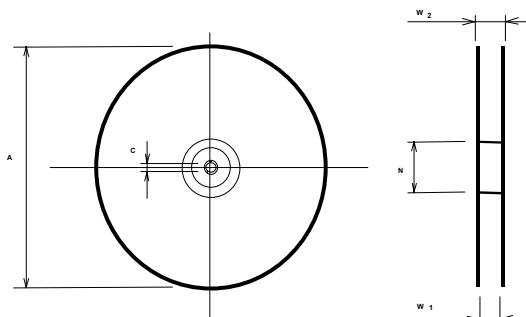
Tape (all dimensions in mm)

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,30 ± 0,1
- Bo : 5,30 ± 0,1
- Ct : 9,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

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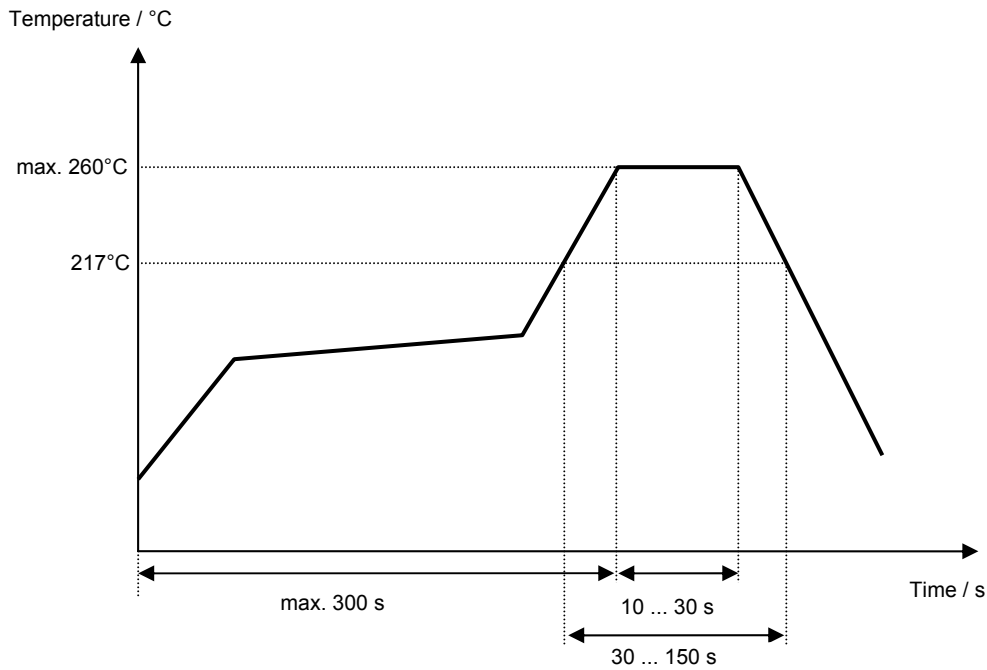
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile



VI TELEFILTER**Filter specification****TFS 326A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- generate according customer requirement specification	Dr. Sabah	10.08.2000
1.1	- Groupe delay ripple within: $\pm 7,50$ MHz	Dr. Sabah	21.08.2000
1.2	- Return loss within: $\pm 2,50$ MHz	Dr. Sabah	31.08.2000
	- Return loss within: $\pm 7,50$ MHz		
1.3	- Pin connection changed : pin 9 input; pin 3 output	Dr. Sabah	31.08.2000
1.4	- Add preliminary values for terminating impedance	Dr. Sabah	11.10.2000
1.5	- changing of 3dB bandwidth to $\pm 7,0$ MHz	Dr. Sabah	06.11.2000
	- changing of package to 5X5		
1.6	- changing of Return loss to -12 dB (within: $\pm 2,50$ MHz)	Dr. S. Sabah	28.02.2001
	- changing of stopband between: 342,5 MHz .. 344,5 MHz to -13 dB		
	- changing of -15 dB stopband to $f_N - 13,75$ MHz		
	- changing of group delay ripple within : $\pm 2,50$ MHz to 40 ns		
	- changing of group delay ripple within : $\pm 7,0$ MHz to 100 ns		
1.7	- changing of relative attenuation between: $f_N - 15,6$ MHz to $f_N + 18,60$ MHz	Dr. S. Sabah	15.03.2001
	- changing of filter name to TFS326A		
	- changing of input power specification		
	- changing of matching circuit		
1.8	- with customer agreed modification of stopband attenuation	Dr. S. Sabah	14.05.2001
	- $f_N + 14,85$ MHz... $f_N + 18,9$ MHz to min. 13,0 dB		
	- $f_N - 13,75$ MHz... $f_N - 30,0$ MHz to min. 11,0 dB		
1.9	- add typ. value and filter characteristic	Strehl	13.10.2006