

**VI TELEFILTER**

**Filter specification**

**TFS 280H**

**1/5**

**Measurement condition**

Ambient temperature: 22 °C  
 Input power level: 0 dBm  
 Terminating impedance: \*  
     Input: 82 Ω || -17.2 pF  
     Output: 187 Ω || - 8 pF

**Characteristics**

**Remark:**

Reference level for the relative attenuation  $a_{rel}$  of the TFS280H is the minimum of the pass band attenuation  $a_{min}$ . The minimum of the pass band attenuation  $a_{min}$  is defined as the insertion loss  $a_e$ . The centre frequency  $f_c$  is the arithmetic mean value of the upper and lower frequencies at the -3 dB filter attenuation level relative to the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 280 MHz without tolerance. The given values for the relative attenuation  $a_{rel}$  and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency  $f_c$  is shifted due to the temperature coefficient of frequency  $TC_f$  in the operating temperature range and due to a production tolerance for the centre frequency  $f_c$ .

| <b>D a t a</b>                              | <b>typ. value</b> |            | <b>tolerance / limit</b> |                   |     |
|---|-------------------|------------|--------------------------|-------------------|-----|
| <b>Insertion Loss</b>                       | $a_e$             | 7,6 MHz    | max.                     | 10                | dB  |
| <b>Nominal Frequency</b>                    | $f_N$             | 279,9 MHz  |                          | 280               | MHz |
| <b>Centre Frequency</b>                     | $f_c$             | 280 MHz    |                          | -                 |     |
| <b>Relative Attenuation</b>                 | $a_{rel}$         |            |                          |                   |     |
| $f_N$ ... $f_N \pm 9,5$ MHz                 |                   | 0,8 dB     | max.                     | 3                 | dB  |
| $f_N \pm 18,7$ MHz ... $f_N \pm 19,2$ MHz   |                   | 35 dB      | min.                     | 16                | dB  |
| $f_N \pm 19,2$ MHz ... $f_N \pm 20,0$ MHz   |                   | 30 dB      | min.                     | 25                | dB  |
| $f_N \pm 20,0$ MHz ... $f_N \pm 100,0$ MHz  |                   | 43 dB      | min.                     | 40                | dB  |
| <b>Group Delay Ripple</b>                   |                   |            |                          |                   |     |
| $f_N$ ... $f_N \pm 8,1$ MHz                 |                   | 25 ns      |                          | 30                | ns  |
| <b>Operating Temperature Range</b>          | OTR               | -          |                          | - 40°C ... + 85°C |     |
| <b>Storage Temperature Range</b>            |                   | -          |                          | - 40°C ... + 85°C |     |
| <b>Temperature Coefficient of Frequency</b> | $TC_f$ **         | - 87 ppm/K |                          | -                 |     |
| <b>Input Power Level</b>                    |                   | -          | max.                     | 10                | dBm |

\*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

\*\*\*)  $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{T0}(\text{MHz})$

**Generated:**

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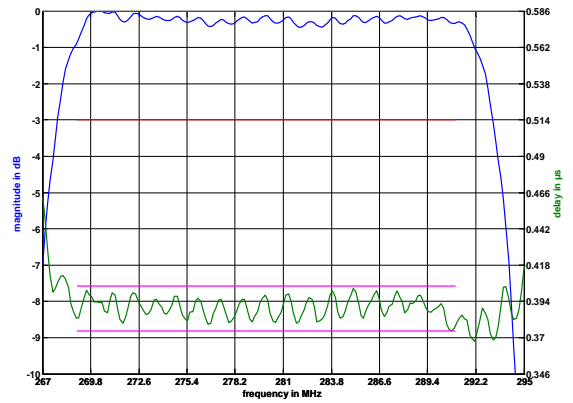
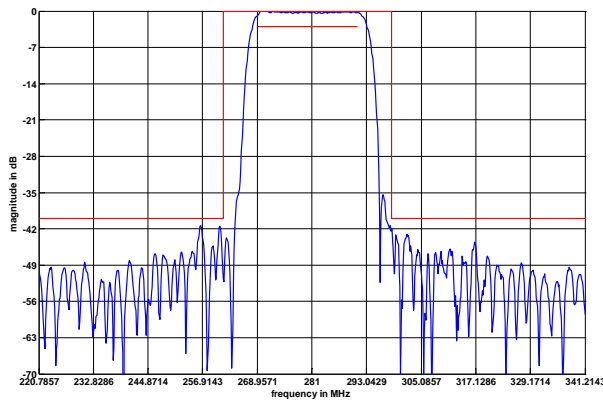
**Checked / Approved:**

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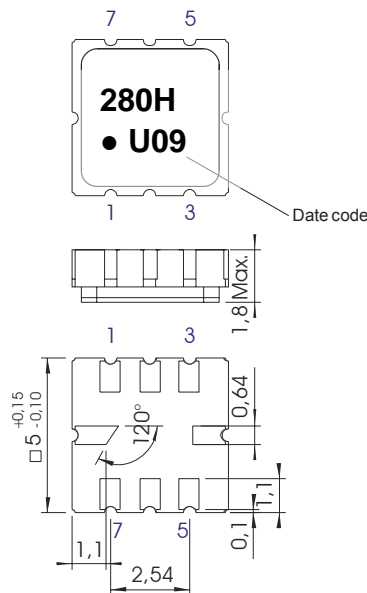
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**Filter characteristic**



**Construction and pin connection**

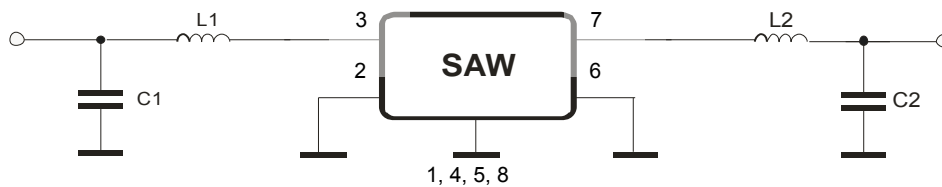
(All dimensions in mm)



- 1 Ground
- 2 Input RF Return
- 3 Input
- 4 Ground
- 5 Ground
- 6 Output RF Return
- 7 Output
- 8 Ground

Date code: Year + week  
 U 2006  
 V 2007  
 W 2008  
 ...

**50 Ohm Test circuit**



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**Stability characteristics**

1. High Temperature (IEC 60068 -3-1)  
1,000 hours at +85C
2. Low Temperature (IEC 60068 -3-1)  
1,000 hours at - 40C
3. Humidity (IEC 60068 -2-78)  
1,000 hours at 85% /85C
4. Thermal Shock ( IEC60068-2-14 )  
-55 °C to 125°C / 30 min. each / 10 cycles
5. Vibration (IEC 60068 -2-6)  
10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans
6. Shock (IEC 60068 -2-27)  
500g, 1 ms, half sine wave, 3 shocks each plane
7. Reflow Profile ( defined at specification )  
260°C +/- 5°C for 10 seconds, 2 cycles
8. Solerability  
235°C +/- 5°C for 15 seconds, 1 cycle
9. Pullability, Distortion  
according to MIL-STD 883 method 2004.5 Condition D

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

**Packing**

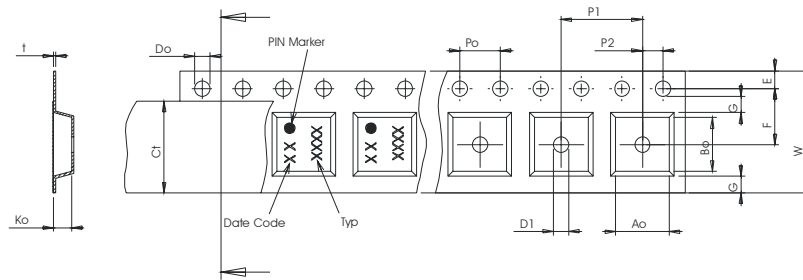
Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel: 3000  
 reel of empty components at start: min. 300 mm  
 reel of empty components at start including leader: min. 500 mm  
 trailer: min. 300 mm

Pull Off Direction →

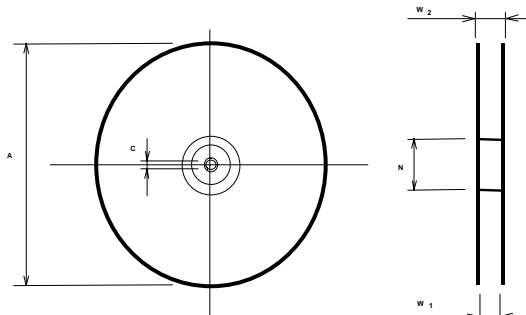
**Tape (all dimensions in mm)**

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 5,30 ± 0,1
- Bo : 5,30 ± 0,1
- Ct : 9,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

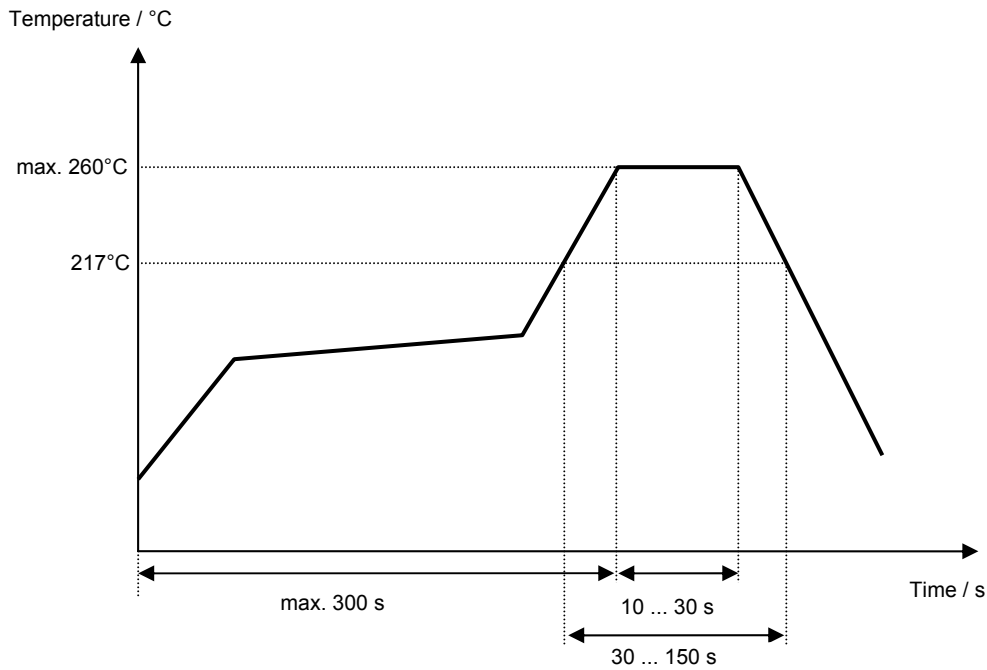
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**Air reflow temperature conditions**

| Conditions                                 | Exposure                    |
|--|-----------------------------|
| Average ramp-up rate (30°C to 217°C)       | less than 3°C/second        |
| > 100°C                                    | between 300 and 600 seconds |
| > 150°C                                    | between 240 and 500 seconds |
| > 217°C                                    | between 30 and 150 seconds  |
| Peak temperature                           | max. 260°C                  |
| Time within 5°C of actual peak temperature | between 10 and 30 seconds   |
| Cool-down rate (Peak to 50°C)              | less than 6°C/second        |
| Time from 30°C to Peak temperature         | no greater than 300 seconds |

**Chip-mount air reflow profile**



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**VI TELEFILTER****Filter specification****TFS 280H****5/5****History**

| <b>Version</b> | <b>Reason of Changes</b>   | <b>Name</b> | <b>Date</b> |
|----------------|--|-------------|-------------|
| 1.0            | generate specification   | Pfeiffer    | 17.03.2003  |
| 1.1            | frequency range for group delay ripple (GDR) changed<br>pin 6 set to output rf return  | Chilla      | 02.06.2003  |
| 1.2            | Reel information corrected.<br>Preliminary values for termination impedances added.<br>50 $\Omega$ matching network added.<br>Relative attenuation of 16 dB and 25 dB added. | Dr. Wall    | 19.06.2003  |
| 1.3            | insertion loss changed.<br>temperature coefficient of frequency added.<br>50 $\Omega$ matching network modified.<br>termination impedance changed                            | Chilla      | 14.08.2003  |
| 1.4            | typical values added.  | Chilla      | 13.01.2004  |
| 1.5            | filter characteristics added<br>test circuit updated<br>stability characteristics updated<br>air reflow temperature conditions updated                                       | Chilla      | 03.03.2006  |

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