

**VI TELEFILTER****Filter specification****TFS 675****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

**Characteristics**

## Remark:

The maximum attenuation in the pass band is defined as the insertion loss  $a_e$ . The nominal frequency  $f_N$  is fixed at 675 MHz without any tolerance or limit. The values of absolute attenuation  $a_{abs}$  are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

<b>D a t a</b>		<b>typ. value</b>	<b>tolerance / limit</b>
<b>Insertion loss</b>	$a_e$	2 dB	max. 3 dB
<b>Nominal frequency</b>	$f_N$	-	675 MHz
<b>Passband</b>	PB		$f_N \pm 15$ MHz
<b>Pass band ripple</b>		0,7 dB	max. 1 dB
<b>Bandwidth</b>	BW		min. 40 MHz
3 dB			
<b>Absolute attenuation</b>	$a_{abs}$		
1 MHz ... 575 MHz		60 dB	min. 30 dB
775 MHz ... 1350 MHz		48 dB	min. 30 dB
1350 MHz ... 1500 MHz		54 dB	min. 50 dB
<b>Group delay ripple within PB</b>		7 ns	max. 10 ns
<b>VSWR within PB</b>		1,4 : 1	max. 1,6 : 1
<b>Input power level</b>		-	max. 10 dBm
<b>Operating temperature range</b>	OTR	-	- 40 °C ... + 85 °C
<b>Storage temperature range</b>		-	- 40 °C ... + 85 °C
<b>Temperature coefficient of frequency</b>	$TC_f$ *	- 72 ppm/K	-

\*)  $\Delta f_C(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0) \times f_{CAT}(\text{MHz})$ .

**Generated:**

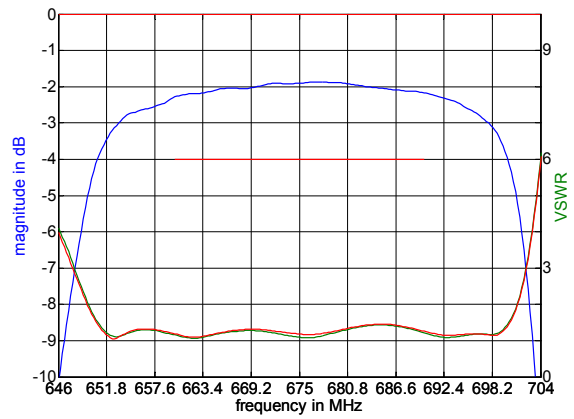
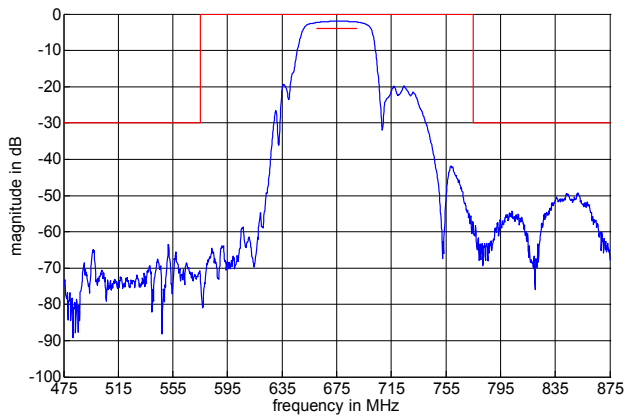
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**Checked / Approved:**

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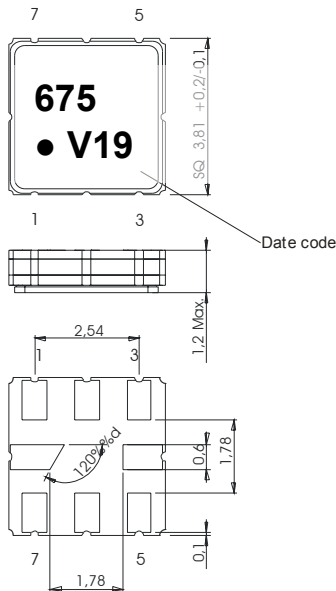
Tele Filter GmbH  
Potsdamer Straße 18  
D 14 513 TELTOW / Germany  
Tel: (+49) 3328 4784-0 / Fax: (+49) 3328 4784-30  
E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)

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**Construction and pin connection**

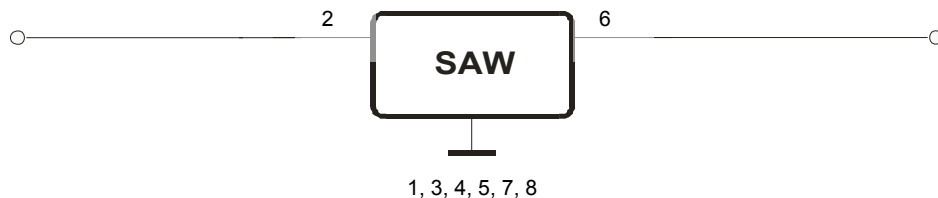
(All dimensions in mm)



- 1 Ground
- 2 Input
- 3 Ground
- 4 Ground
- 5 Ground
- 6 Output
- 7 Ground
- 8 Ground

Date code: Year + week  
 V 2007  
 W 2008  
 X 2009  
 ...

**50 Ω Test circuit**



**Tele Filter GmbH**  
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 E-Mail: [tft@telefilter.com](mailto:tft@telefilter.com)

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**Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;  
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;  
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles  
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;  
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

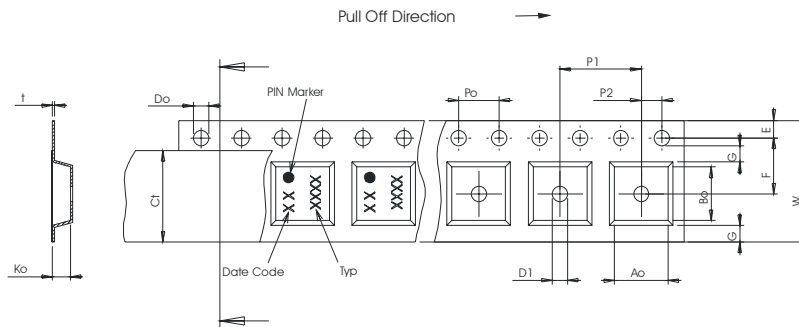
**Packing**

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;  
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

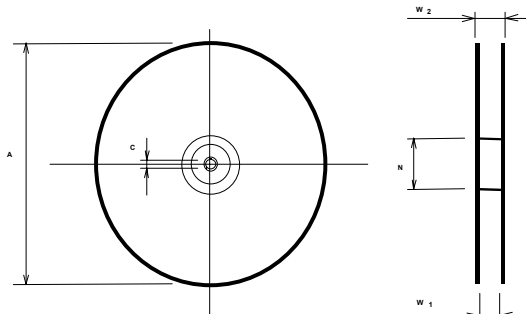
**Tape (all dimensions in mm)**

- W : 12,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 5,50 ± 0,05
- G(min) : 0,75
- P2 : 2,00 ± 0,05
- P1 : 8,00 ± 0,1
- D1(min) : 1,50
- Ao : 4,30 ± 0,1
- Bo : 4,30 ± 0,1
- Ct : 9,5 ± 0,1



**Reel (all dimensions in mm)**

- A : 330
- W1 : 12,4 +2/-0
- W2(max) : 18,4
- N(min) : 50
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

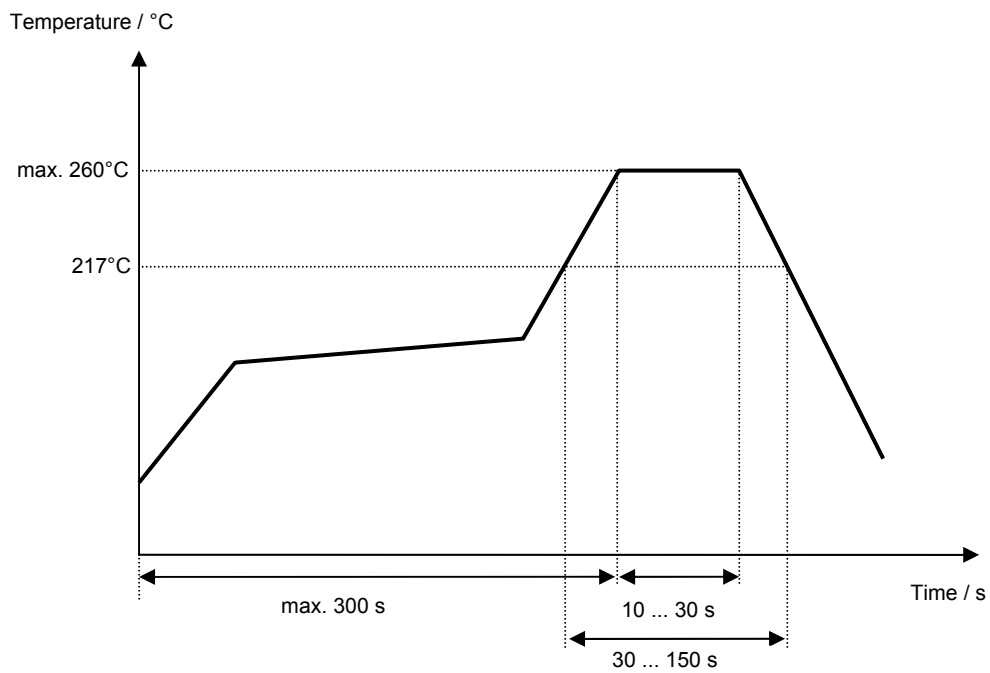
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**Air reflow temperature conditions**

<b>Conditions</b>	<b>Exposure</b>
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

**Chip-mount air reflow profile**



**VI TELEFILTER****Filter specification****TFS 675****5/5****History**

<b>Version</b>	<b>Reason of Changes</b>	<b>Name</b>	<b>Date</b>
1.0	- generation of specification according to customer requirements.	Roizengaft	27.02.2004
1.1	- change of VSWR.	Springfeldt	25.03.2004
1.2	- change of group delay ripple within PB	Springfeldt	07.04.2004
1.3	- add typical values - add filter characteristic	Springfeldt	29.07.2004
1.4	- change stability characteristics and packing	Strehl	08.05.2007

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