

VI TELEFILTER

Filter specification

TFS 170G

Measurement condition

| | | |
|--------------------------|----------------|-----|
| Ambient temperature: | 23 | °C |
| Input power level: | 0 | dBm |
| Terminating impedance: * | | |
| Input: | 86 Ω -36 pF | |
| Output: | 98 Ω -28 pF | |

Characteristics

Remark:

The reference level for the relative attenuation a_{rel} of the TFS 170G is the maximum attenuation in the pass band. The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 170,6 MHz without any tolerance or limit. The values of relative attenuation a_{rel} are guaranteed for the whole operating temperature range. The frequency shift of the filter in the operating temperature range is included in the production tolerance scheme.

| Data | | typ. value | tolerance / limit |
|---|-----------|---------------------------|--------------------------|
| Insertion loss (Reference level) | a_e | 4,9 dB | max. 8,0 dB |
| Nominal frequency | f_N | - | 170,6 MHz |
| Passband | PB | - | $f_N \pm 90$ kHz |
| Pass band ripple | | 0,3 dB | max. 1,0 dB |
| Centre frequency | | 170,6 MHz | - |
| Relative attenuation | a_{rel} | | |
| $f_N \pm 90$ kHz ... $f_N \pm 200$ kHz | | -0,1 dB | min. -1 dB** |
| $f_N \pm 0,2$ MHz ... $f_N \pm 0,4$ MHz | | 2 dB | min. 1 dB |
| $f_N \pm 0,4$ MHz ... $f_N \pm 0,6$ MHz | | 23 dB | min. 13 dB |
| $f_N \pm 0,6$ MHz ... $f_N \pm 0,8$ MHz | | 35 dB | min. 27 dB |
| $f_N \pm 0,8$ MHz ... $f_N \pm 1,6$ MHz | | 45 dB | min. 40 dB |
| $f_N \pm 1,6$ MHz ... $f_N \pm 3$ MHz | | 48 dB | min. 43 dB |
| $f_N \pm 3$ MHz ... $f_N \pm 5,8$ MHz | | 55 dB | min. 47 dB |
| $f_N \pm 5,8$ MHz ... $f_N \pm 35$ MHz | | 60 dB | min. 50 dB |
| $f_N \pm 35$ MHz ... $f_N \pm 75$ MHz | | 65 dB | min. 45 dB |
| $f_N - 75$ MHz ... $f_N - 170$ MHz | | 70 dB | min. 40 dB |
| $f_N + 75$ MHz ... | 2 GHz | 70 dB | min. 40 dB |
| Group delay variation in PB | | 0,28 µs | max. 1 µs |
| VSWR in PB | | 1,6 : 1 | max. 2 : 1 |
| Temperature coefficient of frequency T_c **** | | -0,036 ppm/K ² | - |
| Frequency inversion temperature T_0 | | 45 °C | - |
| Operating temperature range | | - | - 10 °C .. + 85 °C |
| Storage temperature range | | - | - 40 °C.. + 125 °C |
| Input power level : | | - | max. 10,0 dBm |

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

***) reference is max. loss in PB

****) $\Delta f(\text{Hz}) = T_c(\text{ppm/K}) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$

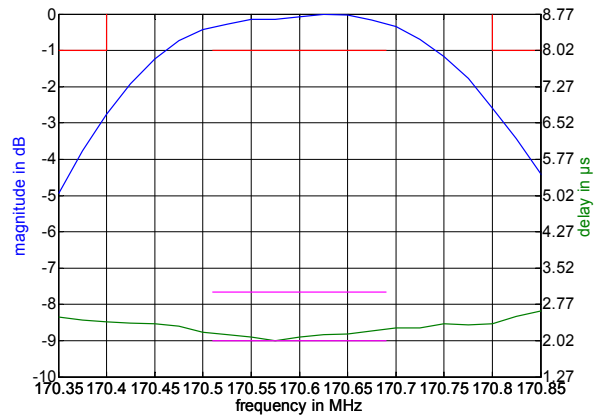
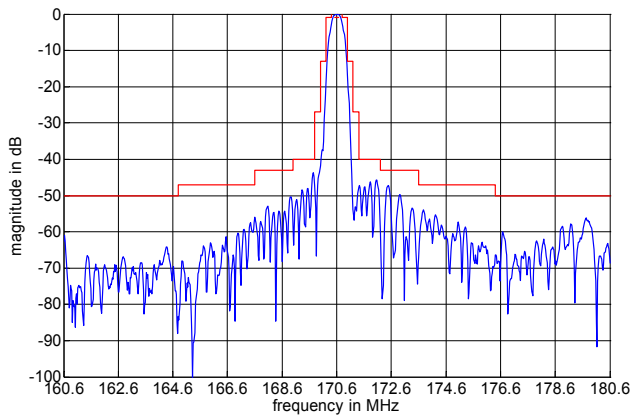
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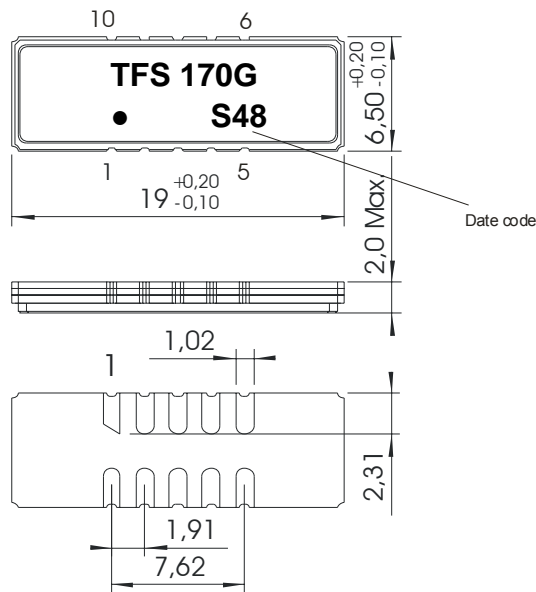
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Filter characteristic



Construction and pin connection

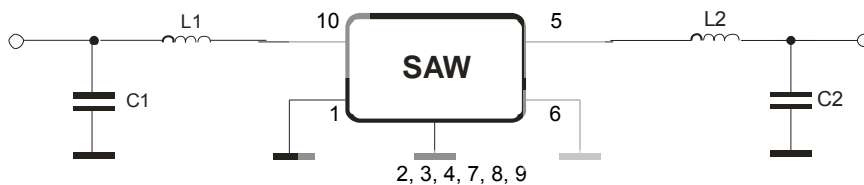
(All dimensions in mm)



- 1 Input RF Return
- 2 Ground
- 3 Ground
- 4 Ground
- 5 Output
- 6 Output RF Return
- 7 Ground
- 8 Ground
- 9 Ground
- 10 Input

Date code: Year + week
 S 2004
 T 2005
 U 2006
 ...

50 Ohm Test circuit



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Stability characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat: 25 °C to 55°C / 95% r.H. / 10 cycles
(cycle) DIN IEC 68 - 2 – 30 Db
4. Resistance to solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

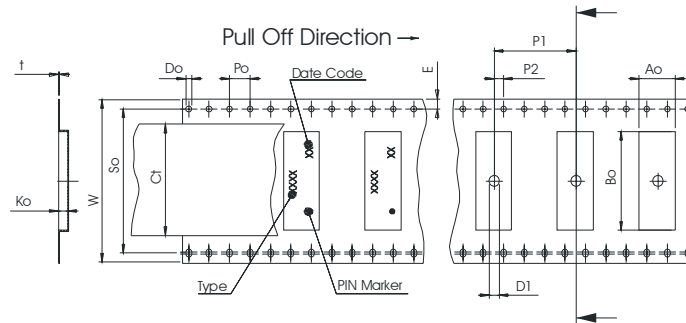
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

max. pieces of filters peer reel: 2000
reel of empty components at start: min. 300 mm
reel of empty components at start including leader: min. 500 mm
trailer: min. 300 mm

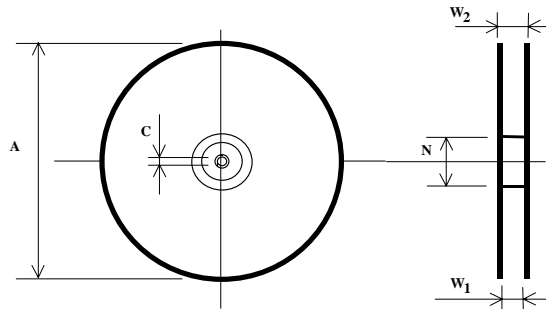
Tape (all dimensions in mm)

- W : 32,00 ± 0,3
- Po : 4,00 ± 0,1
- Do : 1,50 +0,1/-0
- E : 1,75 ± 0,1
- F : 14,20 ± 0,1
- P2 : 2,00 ± 0,1
- P1 : 12,00 ± 0,1
- D1(min) : 2,00
- Ao : 7,10 ± 0,1
- Bo : 19,60 ± 0,1
- So : 28,40 ± 0,1
- Ct : 25,5 ± 0,1



Reel (all dimensions in mm)

- A : 330
- W1 : 32,4 +2/-0
- W2(max) : 38,4
- N(min) : 100
- C : 13,0 +0,5/-0,2



The minimum bending radius is 45 mm.

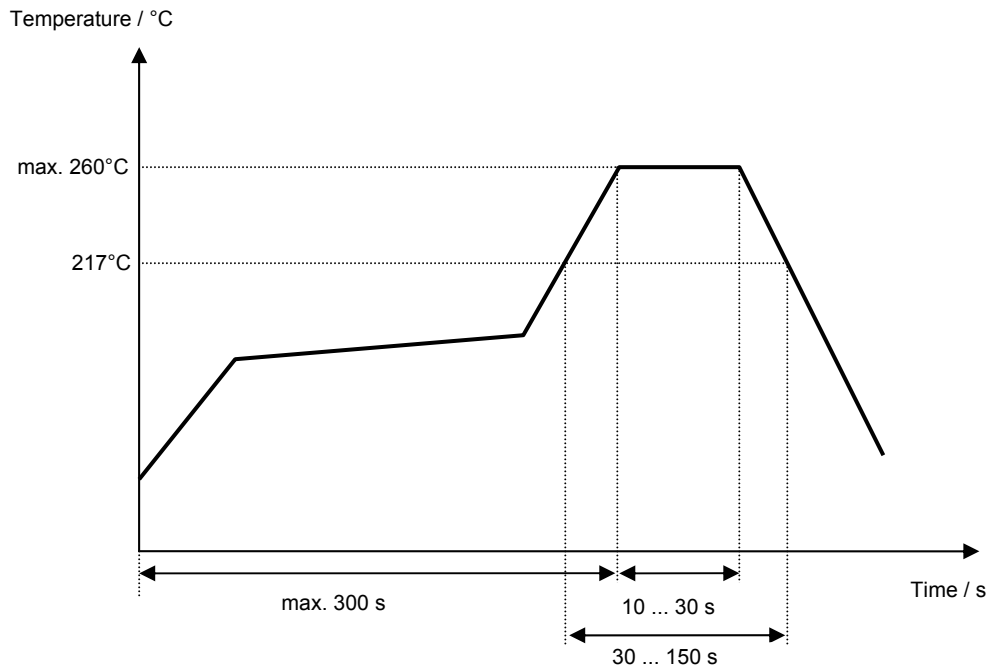
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Air reflow temperature conditions

| Conditions | Exposure |
|--|-----------------------------|
| Average ramp-up rate (30°C to 217°C) | less than 3°C/second |
| > 100°C | between 300 and 600 seconds |
| > 150°C | between 240 and 500 seconds |
| > 217°C | between 30 and 150 seconds |
| Peak temperature | max. 260°C |
| Time within 5°C of actual peak temperature | between 10 and 30 seconds |
| Cool-down rate (Peak to 50°C) | less than 6°C/second |
| Time from 30°C to Peak temperature | no greater than 300 seconds |

Chip-mount air reflow profile



History

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VI TELEFILTER**Filter specification****TFS 170G****5/5**

| Version | Reason of Changes | Name | Date |
|---------|---|----------------|--------------------------|
| 1.0 | - identical with specification from hudson | Sabah | 08.10.1999 |
| 1.1 | - customer specification (requirement) Max. input power instead of 10 dBm is 20 dBm VSWR : instead of ≤ 1.7 is $\leq 2.0:1$ Rejection (± 200 KHz): instead of ≥ 0.50 dB is 0 dB Impedance Value: Input corrected from $20 \Omega -10.9$ pF to $86 -36$ pF Output: corrected from $20 \Omega -5.5$ pF to $98 -28$ pF | Sabah Sabah | 28.03.2000 |
| 1.2 | - No necessity for IP3 –measurement - The sprocket holes: instead of the right side of the tape is on the left side of the tape (according to customer requirement, e mail from: 7. Juli.00) - Input power changed from 20 dBm to 10 dBm | Sabah Sabah | 30.03.2000 12.07.2000 |
| 1.3 | - typical values, filter characteristic added - air reflow temperature conditions modified | Pfeiffer | 22.11.2004 |

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